NOTES, UNLESS OTHERWISE SPECIFIED:
1. ± .005 ± .06 POSITIONAL TOLERANCE.
2. PERMANENTLY MARK DRAWING NUMBER APPROXIMATELY WHERE SHOWN ON SIDE OF TANK.
3. REMOVE ALL BURRS AND BREAK SHARP EDGES.
4. ALL MACHINED SURFACES WILL BE 25 FINISH OR BETTER. NO PITS, DENTS, SCRATCHES, ETC. PERMITTED.
5. PART WILL BE FREE OF ALL FOREIGN MATERIALS, LOOSE SCALE, CHIPS, GREASE AND OIL.
6. PROTECT FROM DAMAGE THROUGHOUT ALL PHASES OF WASHING, SHIPING AND HANDLING.
7. ALL CONTINUOUS MELDS WILL BE LEAK TIGHT TO PREVENT OIL LEAKAGE.
8. TEST FOR LEAK TIGHTNESS BY FILLING WITH WATER AND LETTING SET FOR 24 HOURS. TEMPORARY BLANK-OFF FLANGE WILL NEED TO BE MADE FOR THE OPENING.
9. APPLICABLE STANDARDS/SPECIFICATIONS
   ASME FS-20-1988 (SUPPLEMENTARY AND TOLERANCING)
   ASME B46.1-1955 (SUBPART TOLERANCE)
   ASME Y4.1-1986 (SURFACE TOLERANCE SYMBOLS)
   ASME Y14.38-1999 (ABBREVIATIONS & ACRONYMS)
   AND AS WELD SYMBOLS
   AND ASW 1999/2000 SHEET METAL MELDING CODE
10. HOLE ADDED BY FABRICATOR. APPROXIMATE LOCATION.
NOTES, UNLESS OTHERWISE SPECIFIED:

1. APPLICABLE STANDARDS/SPECIFICATIONS
   ASME Y14.3M-1994, DIMENSIONING AND TOLERANCING
   ASME B46.1-1995 SURFACE TEXTURE
   ASME Y14.3M-1996, SURFACE TEXTURE SYMBOLS
   ASME Y14.38-1999 ABBREVIATIONS & ACRONYMS
   ANSI Y2.4-WILD SYMBOLS

2. ± .004 ± .06 POSITIVE TOLERANCE
   PERMANENTLY MARK DRAWING NUMBER APPROXIMATELY
   WHERE SHOWN ON FACE OF SHEET.

3. REMOVE ALL BURRS AND BREAK SHARP EDGES.

4. ALL MACHINED SURFACES WILL BE 125 FINISH OR
   BETTER. NO PITS, DENTS, SCRATCHES, ETC. PERMITTED.

5. PART WILL BE FREE OF ALL FOREIGN MATERIALS, LOOSE
   SCALE, CHIPS, OIL AND OIL.

6. PROTECT FROM DAMAGE THROUGHOUT ALL PHASES OF
   MACHINING, SHIPPING AND HANDLING.
PLATE, SUPPORT
ITEM 5

SCALE 0.200

2X BOTH ENDS

SCALE 2:187
1. Remove all burrs and break sharp edges.
2. Part to be free of all foreign materials, loose scale, chips, grease, and oil.
3. Permanently mark with drawing number and rev.
4. Approximately where shown, with .125 high characters.
5. Protect from damage throughout all phases of machining, shipping, and handling.
6. XXX: ±.005 ,XX: ±.06 positional tolerance.
NOTES, UNLESS OTHERWISE SPECIFIED:

1. REMOVE ALL BURRS AND BREAK SHARP EDGES.

2. PART TO BE FREE OF ALL FOREIGN MATERIALS, LOOSE SCALD, CHIPS, OIL, AND GRISE.

3. PERMANENTLY MARK WITH DRAWING NUMBER AND REV. APPROXIMATELY WHERE SHOWN WITH .125 HIGH CHARACTERS.

4. ALL MACHINED SURFACES WILL BE 63 FINISH OR BETTER. NO PITS, DENTS, SCRATCHES, ETC. PERMITTED.

5. PROTECT FROM DAMAGE THRU OUT ALL PHASES OF MACHINING, SHIPPING, AND HANDLING.

6. XXX = ±.005 XX = ±.06 POSITONAL TOLERANCE.
NOTES, UNLESS OTHERWISE SPECIFIED:

1. ± .005 - .065 POSITIONAL TOLERANCE.
2. PERMANENTLY MARK DRAWING NUMBER APPROXIMATELY WHERE SHOWN ON SIDE OF PART.
3. REMOVE ALL BURRS AND BREAK SHARP EDGES.
4. ALL MACHINED SURFACES WILL BE 20 FINISH OR BETTER; NO PITS, DENTS, SCRACHES, ETC. PERMITTED.
5. PART WILL BE FREE OF ALL FOREIGN MATERIALS, LOOSE SCALE, CHIPS, GREASE AND OIL.
6. PROTECT FROM DAMAGE THRU-OVER ALL PHASES OF MACHINING, SHIPING AND HANDLING.
7. APPLICABLE STANDARDS/SPECIFICATIONS:
   ASME Y14.5M-1994; DIMENSIONING AND TOLERANCING
   ASME Y14.3M-1988; SURFACE TEXTURE
   ASME Y14.3B-1999; ABBREVIATIONS & ACRONYMS
   AWS A4 WELD SYMBOLS
8. PAINT FINISHED STAND USING SEMI-GLOSS TO HIGH-GLOSS INDUSTRIAL GRAY WHITE PAINT.