NLC - The Next Linear Collider Project

NLC Issues

Tor Raubenheimer
E3 / M3 Joint Session
Introduction

- John Jaros 23 line e-mail of questions to be answered in 20 to 25 minutes!
  - Critical issues and reasons for confidence
  - R&D time line
  - Robustness of luminosity estimates
  - R&D needed for energy expansion
  - Guidance on:
    - Luminosity versus energy
    - Luminosity with 2 Irs
    - Overhead when changing energy
    - Luminosity for first three years
    - Positron polarization

If you want real answers need further discussion or come to M3 group!
Introduction

• Three critical parameters for a linear collider:
  – Energy - David Burke described rf technology status on Monday
  – Cost – 6.4 B$
  – Luminosity – $10^4$ times larger than SLC

• Rf system consists of 4 main components:
  – Modulator – convert line ac to pulsed dc for klystrons
  – Klystrons – convert pulsed dc to pulsed X-band rf
  – Distribution – transport power to structures and compress temporally
  – Structures – generate acceleration gradient
NLC RF system

- 3rd iteration on NLC rf system driven by cost reduction and results from R&D program
  - 1st iteration built into NLCTA which started operation in 1996
    - Conventional modulators; XL-4s with 50 MW PPM demonstrated summer of 1996; SLED-II 4x power compression; 1.8-m damped detuned accelerator structures
  - 2nd iteration adopted in 1998
    - Conventional modulators; 75 MW PPM klystron with 1.5 us pulse width; DLDS 4x power compression; 1.8-m damped rounded detuned accelerator structures (gradient and wakefields)
  - 3rd iteration adopted in 2000
    - Solid state modulators; 75 MW PPM klystron with 3 us pulse width; DLDS 8x power compression; 0.9-m rounded damped detuned accelerator structures (gradient and wakefield)
NLC Rf System Status

• **Modulator**
  - Demonstrated: conventional modulator; short stack for solid state modulator
  - Testing: full prototype of solid state 8-pack modulator

• **Klystron**
  - Demonstrated: 50 MW solenoidal-focused tubes; 50 MW PPM tubes; 75 MW PPM tubes at low rep rate.
  - Testing: 75 MW PPM tube with cooling for full rep rate operation

• **Pulse Compression**
  - Demonstrated: SLED-II pulse compression at 400 MW and 240 ns

• **Structures**
  - Demonstrated: wakefield control in 1.8-m structures with 40 MV/m gradient; 85 MV/m peak gradient and 65 MV/m operating gradient in 50 cm test structures
  - Building: full NLC prototype structure to be tested in 2002
RF System: Klystron and Modulator

- **Solid state modulator delivers 2kA; 500kV; 3kJ**
  - IGBT switches developed for electric trains
  - Modular modulator – soft failure modes
  - Full scale prototype has been constructed and tested at low voltage (75 kV and 1 kA)

- **Klystrons:**

<table>
<thead>
<tr>
<th></th>
<th>Focusing</th>
<th>Peak Power</th>
<th>Pulse length</th>
<th>Rep. rate</th>
</tr>
</thead>
<tbody>
<tr>
<td>XL4</td>
<td>Solenoidal</td>
<td>50 MW</td>
<td>1.5 us</td>
<td>120 Hz</td>
</tr>
<tr>
<td></td>
<td>10 tubes @ 10,000 hrs.</td>
<td>50 MW</td>
<td>1.5 us</td>
<td>120 Hz</td>
</tr>
<tr>
<td></td>
<td>75 MW</td>
<td>1.5 us</td>
<td>120 Hz</td>
<td></td>
</tr>
<tr>
<td></td>
<td>50 MW</td>
<td>2.4 us</td>
<td>120 Hz</td>
<td></td>
</tr>
<tr>
<td>PPM-1</td>
<td>PPM</td>
<td>50 MW</td>
<td>1.5us</td>
<td>60 Hz</td>
</tr>
<tr>
<td></td>
<td>60 MW</td>
<td>1.5 us</td>
<td>60 Hz</td>
<td></td>
</tr>
<tr>
<td></td>
<td>50 MW</td>
<td>2.4 us</td>
<td>60 Hz</td>
<td></td>
</tr>
<tr>
<td>XP1</td>
<td>PPM</td>
<td>75 MW</td>
<td>1.5 us</td>
<td>No cooling</td>
</tr>
<tr>
<td></td>
<td>75 MW</td>
<td>3.1 us</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>90 MW</td>
<td>0.5 us</td>
<td></td>
<td></td>
</tr>
<tr>
<td>XP3</td>
<td>PPM</td>
<td>75 MW</td>
<td>3.0 us</td>
<td>120 Hz</td>
</tr>
<tr>
<td></td>
<td>Diode test (2001)</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Goal: 75 MW with 3 us pulse width at 120 Hz or greater
RF System: RF Distribution

• Delay Line Distribution System
  – Complicated rf components to exchange modes and direct power
  – Uncertain about power handling (600 MW) and tolerances
  – Massive vacuum system
  – Completely passive
  – Systems tests in 2002 and 2003

• SLED-II – alternate pulse compression system
  – Less efficient than DLDS (65% instead of 85%)
  – Operating on NLCTA since 1996
  – Maximum power tested thus far is 500 MW at 150 ns and 400 MW at 240 ns – want 600 MW at 400 ns
RF System: Accelerator Structures

- Not near gradient limits for copper
  - Single cell cavities hold gradients of 150 ~ 200 MV/m
  - ‘Short’ structures processed rapidly to >100 MV/m

- Built many 1.8 m structures
  - Meet fabrication tolerances
  - Studied wakefield damping extensively – damping sufficient although not at desired values
  - Don’t meet gradient expectations

- Processing model – increase voltage until breakdown
  - Small arcs clean surface / large arcs damage surface
  - Difference between the two is how much energy is available \( \rightarrow \) low \( \text{vg} \)
  - Some ‘damage’ is acceptable however need to extrapolate out 10~20 years
  - Other models predict constant damage – inconsistent with single cell data
RF System: Gradient Issues

- Low group velocity structures rapidly process to ~70 MV/m
- Small damage during initial processing
- Minimal damage during subsequent operation
- Breakdown rate is few per hour, i.e. few per 200,000 pulses

Processing history
RF System: Accelerator Structures

- Built many test structures without wakefield control
  - Much better performance with low $v_g$ than original NLC design
  - Peak gradients of 70 to 80 MV/m and operate at 65 to 70 MV/m
  - Trip rates look OK
  - Damage looks OK
  - Need more testing to be able to extrapolate results to year timescales

- Test structures do not include NLC-style wakefield control
  - Demonstrated single bunch and multi-bunch wakefield control in 1.8-m structures
  - Will build ‘NLC’ style 90 cm structure with single bunch wakefield control end of this year
  - Will test NLC structures with both single and multi-bunch wakefield control by the end of 2002
Energy Upgrade Routes

- **Baseline:** Stage 1 with rf system for 1 TeV at gradient for 1 TeV
  - Fill only half of linac tunnel with accelerator structures
  - Upgrade by installing 1 or 2 sectors (50 to 100 GeV) per 3 month down

- **Alternate option:** Stage 1 at 50% nominal 1 TeV gradient
  - Fill whole tunnel with accelerator structures
  - Upgrade by replacing structures (if necessary) and installing more rf power sources
  - Easier to increase beam energy because all rf power sources are accessible
  - Lower gradient operation has slightly more difficult operational issues: higher beam loading; large emittance dilutions
  - 10~20% luminosity reduction
Rf System Summary

• Multiple iterations of rf system
  – NLCTA operating since 1996 with X-band rf
  – Stupidly Snowmass caught us in the middle of this iteration without an operating rf system
  – 2 years before full system demonstration of these components

• Only one fundamental problem: gradient limitation
  – Gradients >150 MV/m in single cell standing wave structures
  – Testing with gradients 70~80 MV/m in low vg structures
  – 1 year to demonstrate 70 MV/m gradient with lifetime
  – 2 years to demonstrate prototype NLC structure
NLC - The Next Linear Collider Project

NLC Costs

NLC cost reduced by ~25% since 1999 Lehman review based on technologies that were still being developed in 1999

Costs estimate reviewed for completeness by Lehman NOT for accuracy!
Concern regarding volume discounts!

Present cost estimate is roughly 6B$ including contingency, escalation, labor, G&A, and pre-ops

→ Number of modulators and klystrons reduced by factor of 2
→ Overall system power efficiency improved by 60%
→ Beam Delivery system length halved, with multi-TeV energy reach

Cost for 1 TeV is ~25% additional
### Design Parameters

#### High E IP Parameters (3/01)

<table>
<thead>
<tr>
<th>Stage 1</th>
<th>Stage 2</th>
</tr>
</thead>
<tbody>
<tr>
<td>CMS Energy (GeV)</td>
<td>500</td>
</tr>
<tr>
<td><strong>Luminosity</strong> $(10^{33})$</td>
<td>20</td>
</tr>
<tr>
<td>Repetition Rate (Hz)</td>
<td>120</td>
</tr>
<tr>
<td>Bunch Charge $(10^{10})$</td>
<td>0.75</td>
</tr>
<tr>
<td>Bunches/RF Pulse</td>
<td>190</td>
</tr>
<tr>
<td>Bunch Separation (ns)</td>
<td>1.4</td>
</tr>
<tr>
<td><strong>Eff. Gradient (MV/m)</strong></td>
<td>50.2</td>
</tr>
<tr>
<td>Injected $\gamma \varepsilon_x / \gamma \varepsilon_y$ $(10^{-8})$</td>
<td>300 / 2</td>
</tr>
<tr>
<td>$\gamma \varepsilon_x$ at IP $(10^{-8}$ m-rad)</td>
<td>360</td>
</tr>
<tr>
<td>$\gamma \varepsilon_y$ at IP $(10^{-8}$ m-rad)</td>
<td>3.5</td>
</tr>
<tr>
<td>$\beta_x / \beta_y$ at IP (mm)</td>
<td>8 / 0.10</td>
</tr>
<tr>
<td>$\sigma_x / \sigma_y$ at IP (nm)</td>
<td>245 / 2.7</td>
</tr>
<tr>
<td>$\sigma_z$ at IP (um)</td>
<td>110</td>
</tr>
<tr>
<td>$\Upsilon_{ave}$</td>
<td>0.11</td>
</tr>
<tr>
<td>Pinch Enhancement</td>
<td>1.43</td>
</tr>
<tr>
<td>Beamstrahlung $\delta B$ (%)</td>
<td>4.7</td>
</tr>
<tr>
<td>Photons per e+/e-</td>
<td>1.2</td>
</tr>
<tr>
<td>Linac Length (km)</td>
<td>6.3</td>
</tr>
</tbody>
</table>

#### Low Energy IP Parameters (8/00)

<table>
<thead>
<tr>
<th>Stage 1</th>
<th>Stage 2</th>
<th>Stage 3</th>
</tr>
</thead>
<tbody>
<tr>
<td>CMS Energy (GeV)</td>
<td>92</td>
<td>250</td>
</tr>
<tr>
<td><strong>Luminosity</strong> $(10^{33})$</td>
<td>3.5</td>
<td>9.4</td>
</tr>
<tr>
<td>Repetition Rate (Hz)</td>
<td>120</td>
<td>120</td>
</tr>
<tr>
<td>Bunch Charge $(10^{10})$</td>
<td>0.75</td>
<td>0.75</td>
</tr>
<tr>
<td>$\sigma_x / \sigma_y$ at IP (nm)</td>
<td>630 / 6.2</td>
<td>380 / 3.8</td>
</tr>
<tr>
<td>L0 / Ltotal (%)</td>
<td>62</td>
<td>47</td>
</tr>
<tr>
<td>Beamstrahlung $\delta B$ (%)</td>
<td>0.18</td>
<td>1.1</td>
</tr>
<tr>
<td>Photons per e+/e-</td>
<td>0.49</td>
<td>0.79</td>
</tr>
<tr>
<td>Polarization loss (%)</td>
<td>0.08</td>
<td>0.21</td>
</tr>
</tbody>
</table>

#### Trade luminosity versus beamstrahlung:

$$
L \propto \frac{N^2}{\sigma_x \sigma_y} \quad \delta_B \propto \frac{N^2}{\sigma_z \sigma_x^2} \quad \delta_E \propto \frac{N}{\sqrt{\sigma_z}}
$$

increase $\sigma_x \rightarrow \delta_B$ decreases faster than $L$
Design versus Intrinsic Luminosity

- **Intrinsic luminosity:**
  - the luminosity the machine could deliver limited by physical effects such as synchrotron radiation or intrabeam scattering

- **Design luminosity:**
  - includes operational limitations and is the luminosity for which the collider is *designed*
  - includes use of tuning techniques developed during SLC operation

Example:
Emittance at 500 GeV cms
\[
\frac{\gamma \varepsilon_x}{\gamma \varepsilon_y} \text{[10-8 m-rad]}
\]

<table>
<thead>
<tr>
<th></th>
<th>Intrinsic</th>
<th>Design</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Damping rings</strong></td>
<td>300 / 1</td>
<td>300 / 2</td>
</tr>
<tr>
<td><strong>Main Linac</strong></td>
<td>315 / 1</td>
<td>330 / 3</td>
</tr>
<tr>
<td><strong>Beam delivery</strong></td>
<td>330 / 1</td>
<td>360 / 3.5</td>
</tr>
<tr>
<td><strong>Luminosity</strong></td>
<td>(45 \times 10^{33})</td>
<td>(22 \times 10^{33})</td>
</tr>
</tbody>
</table>
Luminosity

- Luminosity is $10^4$ larger than in SLC!
  - 6x lower single bunch charge but 190 bunches per pulse and 10x smaller $\sigma_x$ and 200x smaller $\sigma_y$

$$L = \frac{f_{rep} n_b N^2}{4\pi \sigma_x \sigma_y} \cdot H_D$$

In a linear collider

$$L = \frac{2P_b}{4\pi E_{cms} \sigma_x \sigma_y} \cdot \frac{N \cdot H_D}{\sigma_x \sigma_y}$$

- $P_b$ is the beam power
- $H_D$ is the luminosity enhancement
- $(N / \sigma_x)$ is roughly proportional to the beamstrahlung (backgrounds)

⇒ WAIT! $\delta_B$ is not really proportional to just $(N / \sigma_x)$
Do not use this ‘scaling’ formula for calculations!
Luminosity: Beam current

- Beam current: 0.9 Amp in 190 bunches and 265 ns versus 0.1 Amp in 3 bunches and 120 ns
  - ‘Conventional’ positron source designed using SLC experience
    - Brute force – will study more elegant (although untested techniques in future)
  - ‘Conventional’ polarized electron source based on SLC
    - Potential limitation due to charge limit at photo-cathode – cathode development is close to demonstrating full polarization at full current
  - Multi-bunch energy effects are not a problem and are straight-forward to calculate and observe in other machines (NLCTA, PEP-II, etc.)
    - Transient beam loading loading compensation in linac (for fundamental) demonstrated at NLCTA in 1997
    - Transient loading in rings will be trickier to compensate directly so design includes complicated dual bunch compressor scheme
NLC - The Next Linear Collider Project

NLC Test Accelerator

Operated since 1996

Dual 50MW klystrons
SLED-II
1.8 m long structures
Beam Loading Compensation

- Beam loading in NLC design takes roughly 25% of rf energy
  - Trailing bunches see less rf power in structures
- Compensated by ‘pre-loading’ structures by varying klystrons while structures fill (first 100 ns of rf pulse)
- Technique was verified in 1997 after turn-on of NLCTA
Luminosity: $\varepsilon$ generation

- Very small beam spots require small emittance generation, good emittance preservation, small beta functions, and stability: $\sigma = \sqrt{\beta \gamma \varepsilon / \gamma}$
- Emittances are generated in damping rings similar to 3rd generation light sources like ALS at Berkeley and KEK ATF

<table>
<thead>
<tr>
<th></th>
<th>NLC MDR</th>
<th>PEP-II LER</th>
<th>LBNL ALS</th>
<th>KEK ATF</th>
</tr>
</thead>
<tbody>
<tr>
<td>Energy (GeV)</td>
<td>1.98</td>
<td>3.1</td>
<td>1.5</td>
<td>1.28</td>
</tr>
<tr>
<td>Circumference (m)</td>
<td>300</td>
<td>2200</td>
<td>197</td>
<td>139</td>
</tr>
<tr>
<td>Current (A)</td>
<td>0.8</td>
<td>2.16</td>
<td>0.4</td>
<td>0.004</td>
</tr>
<tr>
<td>$\gamma\varepsilon_x$, equilib. (10^-6 m-rad)</td>
<td>2.17</td>
<td>400</td>
<td>12</td>
<td>3.5</td>
</tr>
<tr>
<td>$\gamma\varepsilon_y$, equilib. (10^-6 m-rad)</td>
<td>0.014</td>
<td>12</td>
<td>0.12</td>
<td>0.038</td>
</tr>
</tbody>
</table>

- ATF test facility at KEK is verifying many aspects
- New effects like intrabeam scattering and ions instabilities are expected at some level although ATF results are not well understood yet
- Some confidence from proximity to other operating rings, however, every new ring has found something unexpected!
Luminosity: $\beta$-function and Stability

• Other issues for luminosity are small beta functions at the IP and stability
  – FFTB demonstrated beta functions needed (as well as instrumentation and beam based alignment)
  – Spot sizes were roughly 10x larger than in NLC because of larger incoming emittances: $\sigma = \sqrt{\beta \gamma \epsilon / \gamma}$

• Stability has been measured many places!
  – Natural motion is sufficiently small
  – Need to be very careful with cultural sources
  – Demonstrated 10x damping with active stabilization system on rigid block
  – Will extend these tests to quadrupole-like object in 2002
  – Plans for FFS test using modified SLC FFS to study engineering issues and systems integration
Stability: Jitter and Supports

- Jitter tolerances are at nanometer level
- Natural motion is also nm level – cannot tolerate significant additional motion from cultural sources

FFTB quad moves at 2nm relative to ground with water and power

- In contrast, SLC quadrupoles moved at micron level!
- Poor (30 year-old) girder design and direct coupling to accelerator cooling
Stability: Tuning

Simple tuning techniques ease effect of ground motion

Ground motion meas. at SLAC  Effect on NLC BDS
Luminosity: ε preservation

- Emittance preservation in linac requires control of wakefields and component alignment
  - Must operate collider far from Beam BreakUp (BBU) regime
    - BBU in linacs very well understood phenomena
    - Long-range wakefields from structures are directly verified at ASSET facility
    - Beam parameters have been chosen to make effect of short-range wakefield on beam 4x less than in SLC!
  - Alignment tolerances still roughly 10~20x tighter than in SLC because of smaller emittances and more components (sqrt(n) for random errors)
    - Multiple layers of beam-based alignment / feedback
    - Accurate diagnostics that have been demonstrated or are reasonable extrapolations from present experience
Beam Break-Up Instability

- BBU arises from resonant interaction between bunches and structures
  - BBU amplifies trajectory jitter
  - BBU is *different* from the static alignment problem

- The static dilution from BBU can be removed by steering however BBU makes steering more difficult (impossible)
- Cannot operate the collider with any significant level of BBU amplification

- First need to correct the BBU and then are left with $\Delta \varepsilon$ from misalignments
Beam Break-Up Instability

• **BBU** is the most obvious concern in long linac
  – effect of long-range wakefields observed at SLAC in 60’s
  – effect of short-range wakefields observed in SLC in mid 80’s

• **BNS damping** has been used since 1986 in SLC linac to eliminate single bunch BBU (SB-BBU)
  – NLC parameters were chosen to make SB-BBU smaller than SLC!
  – Require less than 1% $\Delta E/\sigma_z$ for ‘autophasing’ BNS

• **Long-range wakefield** is directly reduced to prevent multi-bunch BBU (similar approach taken in SLAC linac)
  – Need reduction of roughly 100 between 1st and subsequent bunches
  – Wakefield can be directly verified at ASSET
  – Can add bunch-to-bunch energy deviation to further suppress MB-BBU
ASSET Wakefield Test Facility
Three DDS-style structures have been built and tested.

Wakefield model agrees well with measurements.

- Lowest band is around 15 GHz.
- Next band (25 GHz) is visible after 1.4 ns.
Structure Design and Wakefields

• **Structure design is in good shape**
  – codes are making 3-D calculations with sub-MHz accuracy

• **Short-range wakefield calculation is in good shape**
  – decades of experience with these calculations
  – compared SLAC S-band longitudinal with measurements
  – comparing SLAC S-band transverse with measurements
  – compared NLC mid-range transverse with ASSET results

• **Long-range wakefield calculation is in good shape**
  – calculation based on two-band circuit model
  – some issues still unresolved like higher dipole bands
  – compared accurately against ASSET data which measures exactly what the bunch train would see!
  – Need faster technique than ASSET to QC the structures

• **Don’t have final structure or wakefield design yet but know how!!**
New Territory in Accelerator Design and Operation

- Extensive feedback & online modeling
- Correction techniques expanded from first-order (trajectory) to include second-order (emittance), and from hands-on by operators to fully automated control

“It’s the diagnostics, stupid”
# Required Diagnostic Performance

<table>
<thead>
<tr>
<th>Item</th>
<th>Specification</th>
<th>Achieved</th>
<th>Improvement Needed</th>
</tr>
</thead>
<tbody>
<tr>
<td>Quadrupole BPMs</td>
<td>0.3 µm resolution</td>
<td>1 µm resolution (FFTB striplines) [1]</td>
<td>Factor of 3</td>
</tr>
<tr>
<td></td>
<td></td>
<td>0.025 µm resolution (FFTB cavities) [2]</td>
<td>None</td>
</tr>
<tr>
<td>RF structure BPMs</td>
<td>5.0 µm resolution</td>
<td>2 µm resolution (NLC structure prototypes DDS3 and RDDS1) [3]</td>
<td>None</td>
</tr>
<tr>
<td>Magnet Movers</td>
<td>0.05 µm step size</td>
<td>0.3 µm step size (FFTB magnet movers) [4]</td>
<td>Factor of 6</td>
</tr>
<tr>
<td>RF Girder Movers</td>
<td>1 µm step size</td>
<td>0.3 µm step size (FFTB magnet movers) [4]</td>
<td>None</td>
</tr>
<tr>
<td>Laser Profile Monitor</td>
<td>Measure 1 µm RMS beam size</td>
<td>Measure 1 µm RMS beam size (SLC laser wire) [5]</td>
<td>None</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Measure 0.06 µm RMS beam size (FFTB laser interferometer profile monitor) [6]</td>
<td>None</td>
</tr>
<tr>
<td>Magnet/Girder Supports</td>
<td>Add &lt; ~3 nm vibration w.r.t. tunnel floor</td>
<td>Add ~2 nm vibration w.r.t. tunnel floor (FFTB quadrupole supports) [7]</td>
<td>None</td>
</tr>
</tbody>
</table>
## Emittance and Jitter Budgets

### for 500 GeV cms Parameters

#### Emittance budget for NLC Stage 1 Parameters

<table>
<thead>
<tr>
<th>Source</th>
<th>$\gamma\varepsilon_x$ [mm-mrad]</th>
<th>$\gamma\varepsilon_y$ [mm-mrad]</th>
</tr>
</thead>
<tbody>
<tr>
<td>Emittance from DR</td>
<td>3</td>
<td>0.02</td>
</tr>
<tr>
<td>After BC</td>
<td>3.2</td>
<td>0.022</td>
</tr>
<tr>
<td>After Linac</td>
<td>3.3</td>
<td>0.030</td>
</tr>
<tr>
<td>At IP</td>
<td>3.6</td>
<td>0.035</td>
</tr>
</tbody>
</table>

#### Jitter budget for NLC Stage 1 Parameters

<table>
<thead>
<tr>
<th>Source</th>
<th>$\Delta x / \sigma_x$</th>
<th>$\Delta y / \sigma_y$</th>
<th>$\Delta E/E$</th>
</tr>
</thead>
<tbody>
<tr>
<td>From DR</td>
<td>0.1</td>
<td>0.1</td>
<td>0.1%</td>
</tr>
<tr>
<td>From BC</td>
<td>0.1</td>
<td>0.1</td>
<td>0.1%</td>
</tr>
<tr>
<td>From Linac</td>
<td>0.1</td>
<td>0.3</td>
<td>0.2%</td>
</tr>
<tr>
<td>From BDS</td>
<td>0.1</td>
<td>0.3</td>
<td>-</td>
</tr>
<tr>
<td>From FD</td>
<td>0.1</td>
<td>0.25</td>
<td>-</td>
</tr>
<tr>
<td>At IP</td>
<td>0.22</td>
<td>0.51</td>
<td>0.25%</td>
</tr>
<tr>
<td>Luminosity loss</td>
<td>1%</td>
<td>3%</td>
<td>2%</td>
</tr>
</tbody>
</table>
‘Bare’ Machine Tolerances

• ‘Bare’ machine tolerances are the component alignment tolerances without any non-local tuning or correction
  – NLC is designed with emittance correction like storage rings are designed with orbit correction (many rings use \( \eta \)-correction)

<table>
<thead>
<tr>
<th></th>
<th>Injector</th>
<th>Main Linac</th>
<th>BDS</th>
</tr>
</thead>
<tbody>
<tr>
<td>Quad jitter</td>
<td>10 nm</td>
<td>10 nm</td>
<td>1-10 nm</td>
</tr>
<tr>
<td>Quad alignment</td>
<td>10 ( \mu )m</td>
<td>2 ( \mu )m</td>
<td>2-5 ( \mu )m</td>
</tr>
<tr>
<td>Structure alignment</td>
<td>40 ( \mu )m</td>
<td>10 ( \mu )m</td>
<td>-</td>
</tr>
<tr>
<td>Quad roll</td>
<td>100 ( \mu )r</td>
<td>300 ( \mu )r</td>
<td>300 ( \mu )r</td>
</tr>
<tr>
<td>( \Delta \varepsilon/\varepsilon )</td>
<td>10%</td>
<td>40%</td>
<td>25%</td>
</tr>
</tbody>
</table>
Local and Non-Local Alignment

- To preserve emittance must correct net effect of individual dilution sources

- ‘Local’ correction - directly correct dilution sources
  - Beam-based alignment
  - Most robust solution / least sensitive to energy or strength errors

- ‘Quasi-Local’ correction - correct dilution effects over short distance, i.e. betatron wavelength
  - Dispersion-Free steering
  - Based on ‘measurements’ of dilution / sensitive to systematics

- ‘Global’ correction - tune emittance using direct $\varepsilon$ diagnostics
  - Directly corrects desired quantity / sensitive to phase advance

- All techniques have been demonstrated in SLC & FFTB!
**FFTB Beam-Based Alignment**

- FFTB project developed excellent diagnostic equipment
- Demonstrated beam-based alignment at 10 micron level

**FFTB BBA results**

- Need to be careful with quadrupole design because magnetic forces, heating, variations in $\mu$ all cause center shifts

**Magnetic center meas.**
Most sources of emittance dilution come from conservative processes: transverse wakefields, dispersive errors, etc.

⇒ 6-D phase space *does not* increase
(only the projected phase space increases)

Any conservative dilution can be removed but this is difficult after phase space mixing from betatron frequency variations

Filamentation is significant in NLC
### Luminosity Evolution since 1996 ZDR

<table>
<thead>
<tr>
<th></th>
<th>1996</th>
<th>1999</th>
<th>2000</th>
</tr>
</thead>
<tbody>
<tr>
<td>Lum. (10^{33})</td>
<td>5.5</td>
<td>7</td>
<td>20</td>
</tr>
<tr>
<td>(n_b \times N)</td>
<td>90 x 0.75e10</td>
<td>95 x 0.95e10</td>
<td>190 x 0.75e10</td>
</tr>
<tr>
<td>(\gamma \varepsilon_y) [mm-mrad]</td>
<td>0.09</td>
<td>0.10</td>
<td>0.035</td>
</tr>
<tr>
<td>(\sigma_x / \sigma_y) [nm]</td>
<td>294 / 5.2</td>
<td>330 / 4.9</td>
<td>245 / 2.7</td>
</tr>
<tr>
<td>(\delta_B) [%] / (P_b) [MW]</td>
<td>3.7% / 4.8</td>
<td>4% / 4.3</td>
<td>4.7% / 6.8</td>
</tr>
</tbody>
</table>

- Factor of 3 increase from increase in \(P_b\) and decrease in \(\gamma \varepsilon_y\)
  - Factor of 2 in Y spot
  - Factor of 50% in beam power
  - Ratio of \(N / \sigma_x\) is roughly constant \(\Rightarrow\) constant \(\delta_B\) (20% level)
Smaller Emittances

- **Primary emittance dilutions:**
  - Single bunch wakefields: $\Delta \varepsilon \propto (N \frac{dW_{\perp}}{dz} \sigma_z y_{tol})^2 f(\text{optics})$
    - $dW_{\perp}/dz$ set by structure aperture (don’t want to decrease this)
    - $\sigma_z$ set by longitudinal wakefield compensation $\propto N$
    - For constant tolerances, $\Delta \varepsilon$ scales as $N^4$
  - Dispersion: $\Delta \varepsilon \propto (\sigma_{E/\Delta E} y_{tol})^2$
    - BNS energy spread proportional to $N \frac{dW_{\perp}}{dz} \sigma_z$
    - Tolerances scale in the same manner as above
  - $Y$ emittance budget in linac decreased from $4e-8$ to $0.8e-8$
  $\Rightarrow Y$ tolerances decreased by 30% (from 15 $\mu$m to 10 $\mu$m on struct.)

- Performance of S-BPM much better than originally expected with 1~2 $\mu$m precision versus 10 $\mu$m assumed
- Q-BPMs spec. resolution of 300 nm instead of 1 $\mu$m
Smaller Emittances

- **Horizontal emittance:**
  - X emittance linac budget decreased from 60e-8 to 10e-8
  - X emittance tolerances are 3 ~ 4 times larger than Y tolerances
  - X jitter tolerances are 10 times Y jitter tolerances

- **Roughly 25% luminosity dilution included in budgets:**
  - 10% in luminosity number to include beam jitter and tuning
  - 15% in emittance / spot size increase in BDS
  - May not be enough - need studies

- Problem with smaller emittance budgets is decreased margin for other effects: betatron coupling, rf deflections, etc.
Luminosity scales linearly with beam energy until limited by synchrotron radiation at high energy or aberrations at low energy.

Single FFS has limited energy range.
New terrain for collider operation
- Almost certain to find unexpected behavior
- Extensive diagnostics to trace problems but ….

Staged turn-on will uncover many issues early however it will still take time to optimize operation

<table>
<thead>
<tr>
<th>Year</th>
<th>Energy</th>
<th>Luminosity</th>
<th>Integrated Lum.</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>500 GeV</td>
<td>25 fb⁻¹</td>
<td>25 fb⁻¹</td>
</tr>
<tr>
<td>2</td>
<td>500 GeV</td>
<td>75 fb⁻¹</td>
<td>100 fb⁻¹</td>
</tr>
<tr>
<td>3</td>
<td>500 GeV</td>
<td>150 fb⁻¹</td>
<td>250 fb⁻¹</td>
</tr>
<tr>
<td>4</td>
<td>500 GeV</td>
<td>200 fb⁻¹</td>
<td>450 fb⁻¹</td>
</tr>
<tr>
<td>0</td>
<td>350 GeV</td>
<td>15 fb⁻¹</td>
<td>15 fb⁻¹</td>
</tr>
</tbody>
</table>

- Assumes 9 month run with 2 month commissioning period; 1 month additional downtime; 85% availability during operation; average luminosity equal to 75% of peak; no brown-outs!
Model for Energy Changes

- $\Delta E/E < 5\%$ (threshold scans)
  - Linac optics unchanged (minor matching tweaks at end)
  - BDS retuned on standardization curve (knob optimization)
  - Re-calibrate few feedback loops
  - $< 1$ hour

- $5\% > \Delta E/E > 25\%$
  - Linac optics re-tuned and alignment checked (use by-pass line?)
  - BDS standardized, retuned, and alignment verified
  - Re-calibrate many feedback loops
  - $< \text{Few shifts?}$

- $25\% > \Delta E/E$
  - Linac optics re-tuned with by-pass line and alignment checked
  - BDS standardized, retuned, and alignment verified
  - New final doublet at $\sim 700$ GeV in HEIR and $\sim 200$ GeV at LEIR
Summary (1)

- **RF system components are reasonable extrapolations from present technology**
  - Components will be verified in 2002
  - System will be demonstrated in 2003

- **Luminosity based on:**
  - Low emittance rings similar to operating rings
  - Emittance preservation techniques developed at SLC and FFTB using diagnostics that are reasonable (2~3x better) extrapolations
    - ASSET facility directly verifies long-range wakefield effects
    - Looking at further demonstrations of BBA in SLC linac
  - Beam focusing has been demonstrated at FFTB
    - Very difficult to demonstrate final spot sizes at low energy
  - Stability requirements can be attained however need constant vigilance!
Summary (2)

- Increasing the energy beyond 500 GeV should be straight-forward
  - No parameter changes although small sqrt(2) decrease in the spot sizes implying slightly tighter jitter tolerances
  - RF system designed for 1 TeV from onset
  - Much much smaller extrapolation than that from SLC $\rightarrow$ 500 GeV!

- Additional options such as higher repetition rate, polarized e+, simultaneous operation at two Irs are not sufficiently explored to quantify