

STRUCTURE OUTLOOK

990127

COMMENTS

ISG3@SLAC
N. Toze

I FUTURISTIC ONE

- EVENTUALLY WE WILL HAVE TO BUILD A FULL SET HARDWARE FOR ONE LEG OF DLDS OCTOPUS.
- 8 KLYSTRONS + MODULATORS
2 LONG WAVEGUIDES (IF 2x2)
12 STRUCTURES (IF 4x3)
- TIME SCALE: 2002 - 2003
- PURPOSE: HIGH POWER DEMO.
- MANY QUESTIONS
WHERE?
WHO?
USE BEAM? etc etc

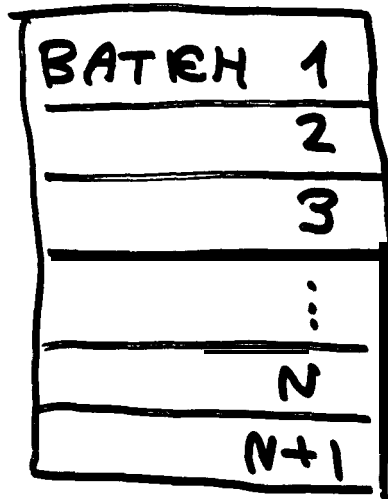
- BUT INDEPENDENT OF THESE
OUR PRODUCTION CAPABILITY
HAS TO GROW TO BE
COMPATIBLE WITH THIS.

SOMETHING TO KEEP IN MIND

② NOT-SO-FUTURISTIC ONE.

RF / MECH QC OF DISKS

① FEED-FORWARD



RF MECH MEAS.

CORRECTIVE ACTION
IN TERMS OF
NC SPECS

② FEED-BACK

MACHINING

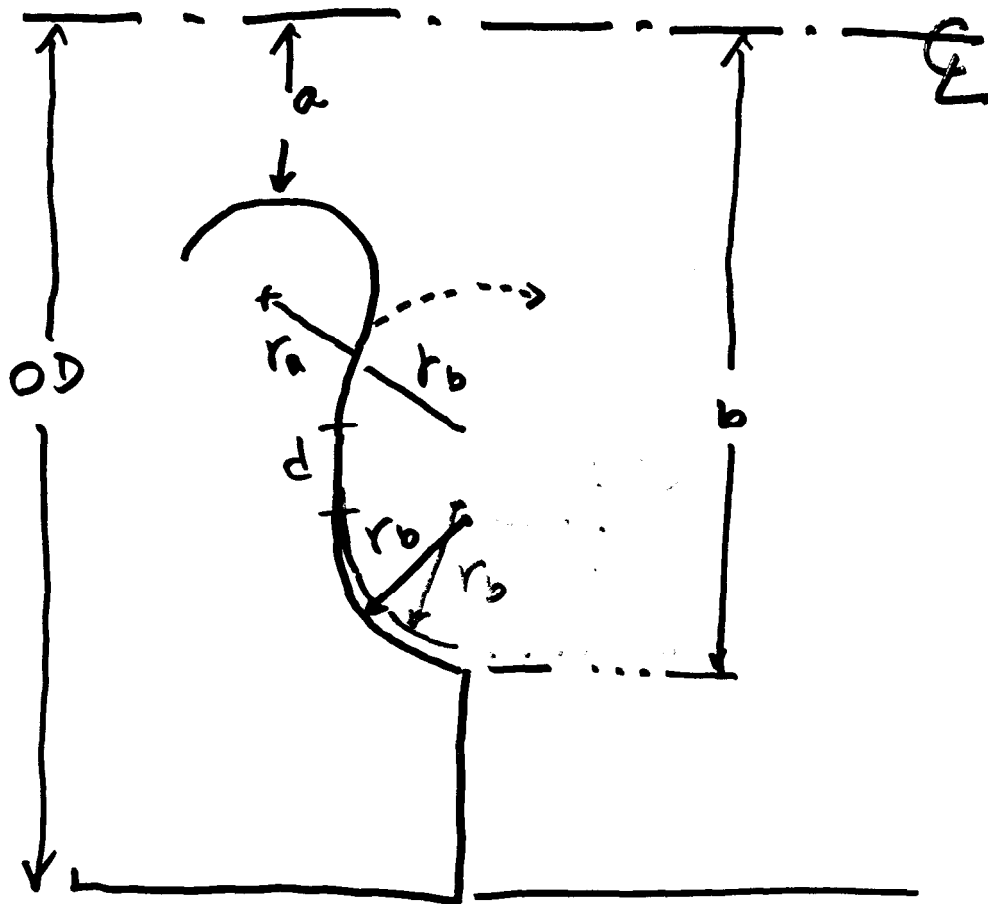
MACHINING

BATCH 1	FINAL-A → RF → QC → FINAL-B
2	A → QC → B
3	A → QC → B
⋮	
N	A → QC → B
N+1	A → QC → B

I AM AFRAID ② IS BETTER
AT THIS MOMENT, BUT CAREFUL
DISCUSSIONS ARE REQUIRED
AMONG THE PEOPLE

PRACTICAL ISSUES WITH SCHEME [B].
 (ACTUALLY THE SAME APPLY TO [A]).

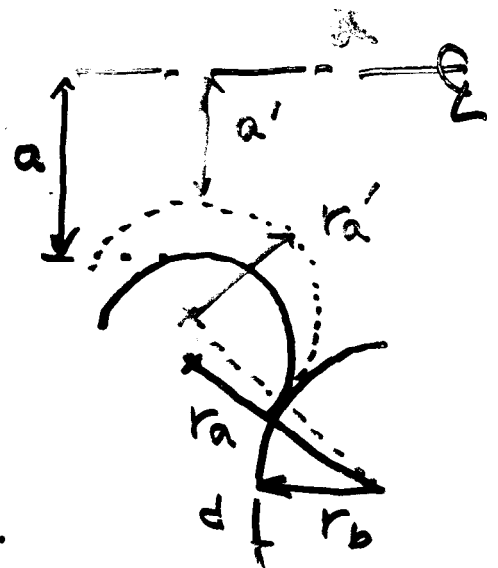
- ASSUMING WE HAVE GOOD CONTROLS OF Δf VS $\Delta a, \Delta b$



- TRIMMING $2b$ IS RELATIVELY STRAIGHTFORWARD (IT LOOKS TO ME)
 NO CHANGE TO r_b .
 CHANGE TO d .

- TRIMMING $2a$ SHOULD BE POSSIBLE, BUT LOOKS TRICKY.

- CAN WE GET AWAY WITH TRIMMING $2b$ ONLY? TIME EQUIPMENT...



WHAT I WOULD LIKE TO REQUEST

- WANT TO ACCUMULATE MATERIALS SO THAT WE CAN MAKE AN INTELLIGENT DECISION ON [A] vs [B] CHOICE.

① TOOLS ON $\Delta f_0, \Delta f_1$

② MATRIX
$$\begin{pmatrix} \Delta f_0 \\ \Delta f_1 \end{pmatrix} = M \begin{pmatrix} \Delta a \\ \Delta b \end{pmatrix}$$

⇒ ③ EXPECTED ACCURACY/RESOLUTION OF RF QC MEAS.

- FEEDBACK FROM ENGINEERING

- PARTICULARLY, REPRODUCIBILITY AND CONTROLLABILITY OF THE LATHE MACHINE

- IMPACTS TO THE FORESEEN SCHEDULE AND EXPECTED PRODUCT QUALITY.

- LOTS OF WORK AND IT'LL TAKE TIME. BUT TASK ASSIGNMENT AND DEADLINES FOR REPORTS CAN BE FAIRLY CLEAN, I THINK.

MADE

